

## E HSS jobber drills, short DIN 338 RN

### Range of application:

HSS twist drill: toughness and precision combined with excellent cutting efficiency for drilling alloyed carbon and plain steel. Ideal for hand held operations.



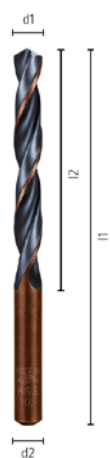
Resilient



Fast drilling progress



Long tool life



Single pack



Industrial packing



Industrial packing with tag

| d1<br>mm | d1<br>inch | l1<br>mm | l2<br>mm | Code 618<br>Art.-Nr. | Cont. | Code 626<br>Art.-Nr. | Cont. | Code 631<br>Art.-Nr. | Cont. |
|----------|------------|----------|----------|----------------------|-------|----------------------|-------|----------------------|-------|
| 0,40     | 1/64       | 20       | 5        |                      |       | 0062600040100        | 10    |                      |       |
| 0,79     | 1/32       | 30       | 10       |                      |       | 0062600079100        | 10    |                      |       |
| 1,00     |            | 34       | 12       | 0061800100100        | 3 10  | 0062600100100        | 10    | 0063100100100        | 10    |
| 1,10     |            | 36       | 14       |                      |       | 0062600110100        | 10    |                      |       |
| 1,19     | 3/64       | 38       | 16       |                      |       | 0062600119100        | 10    |                      |       |
| 1,20     |            | 38       | 16       |                      |       | 0062600120100        | 10    |                      |       |
| 1,25     |            | 38       | 16       |                      |       | 0062600125100        | 10    |                      |       |
| 1,30     |            | 38       | 16       |                      |       | 0062600130100        | 10    |                      |       |
| 1,40     |            | 40       | 18       |                      |       | 0062600140100        | 10    |                      |       |
| 1,50     |            | 40       | 18       | 0061800150100        | 3 10  | 0062600150100        | 10    | 0063100150100        | 10    |
| 1,59     | 1/16       | 43       | 20       |                      |       | 0062600159100        | 10    |                      |       |
| 1,60     |            | 43       | 20       |                      |       | 0062600160100        | 10    |                      |       |
| 1,70     |            | 43       | 20       |                      |       | 0062600170100        | 10    |                      |       |
| 1,75     |            | 46       | 22       |                      |       | 0062600175100        | 10    |                      |       |
| 1,80     |            | 46       | 22       |                      |       | 0062600180100        | 10    |                      |       |
| 1,90     |            | 49       | 24       |                      |       | 0062600190100        | 10    |                      |       |
| 1,98     | 5/64       | 49       | 24       |                      |       | 0062600198100        | 10    |                      |       |
| 2,00     |            | 49       | 24       | 0061800200100        | 3 10  | 0062600200100        | 10    | 0063100200100        | 10    |
| 2,10     |            | 49       | 24       |                      |       | 0062600210100        | 10    |                      |       |
| 2,20     |            | 53       | 27       |                      |       | 0062600220100        | 10    |                      |       |
| 2,25     |            | 53       | 27       |                      |       | 0062600225100        | 10    |                      |       |

|       |       |     |     | Single pack   |       |    | Industrial packing |       |  | Industrial packing with tag |       |  |
|-------|-------|-----|-----|---------------|-------|----|--------------------|-------|--|-----------------------------|-------|--|
| d1    | d1    | l1  | l2  | Code 618      | Cont. |    | Code 626           | Cont. |  | Code 631                    | Cont. |  |
| mm    | inch  | mm  | mm  | Art.-Nr.      |       |    | Art.-Nr.           |       |  | Art.-Nr.                    |       |  |
| 9,92  | 25/64 | 133 | 87  |               |       |    | 0062600992100      | 10    |  |                             |       |  |
| 10,00 |       | 133 | 87  | 0061801000100 | 1     | 10 | 0062601000100      | 10    |  | 0063101000100               | 10    |  |
| 10,20 |       | 133 | 87  | 0061801020100 | 1     | 10 | 0062601020100      | 5     |  |                             |       |  |
| 10,25 |       | 133 | 87  |               |       |    | 0062601025100      | 5     |  |                             |       |  |
| 10,32 | 13/32 | 133 | 87  |               |       |    | 0062601032100      | 5     |  |                             |       |  |
| 10,50 |       | 133 | 87  | 0061801050100 | 1     | 10 | 0062601050100      | 5     |  |                             |       |  |
| 10,72 | 27/64 | 142 | 94  |               |       |    | 0062601072100      | 5     |  |                             |       |  |
| 10,75 |       | 142 | 94  |               |       |    | 0062601075100      | 5     |  |                             |       |  |
| 10,80 |       | 142 | 94  |               |       |    | 0062601080100      | 5     |  |                             |       |  |
| 11,00 |       | 142 | 94  | 0061801100100 | 1     | 10 | 0062601100100      | 5     |  |                             |       |  |
| 11,11 | 7/16  | 142 | 94  |               |       |    | 0062601111100      | 5     |  |                             |       |  |
| 11,20 |       | 142 | 94  |               |       |    | 0062601120100      | 5     |  |                             |       |  |
| 11,25 |       | 142 | 94  |               |       |    | 0062601125100      | 5     |  |                             |       |  |
| 11,50 |       | 142 | 94  | 0061801150100 | 1     | 10 | 0062601150100      | 5     |  |                             |       |  |
| 11,51 | 29/64 | 142 | 94  |               |       |    | 0062601151100      | 5     |  |                             |       |  |
| 11,75 |       | 142 | 94  |               |       |    | 0062601175100      | 5     |  |                             |       |  |
| 11,80 |       | 142 | 94  |               |       |    | 0062601180100      | 5     |  |                             |       |  |
| 11,91 | 15/32 | 151 | 101 |               |       |    | 0062601191100      | 5     |  |                             |       |  |
| 12,00 |       | 151 | 101 | 0061801200100 | 1     | 10 | 0062601200100      | 5     |  |                             |       |  |
| 12,20 |       | 151 | 101 |               |       |    | 0062601220100      | 5     |  |                             |       |  |
| 12,25 |       | 151 | 101 |               |       |    | 0062601225100      | 5     |  |                             |       |  |
| 12,30 | 31/64 | 151 | 101 |               |       |    | 0062601230100      | 5     |  |                             |       |  |
| 12,50 |       | 151 | 101 | 0061801250100 | 1     | 10 | 0062601250100      | 5     |  |                             |       |  |
| 12,70 | 1/2   | 151 | 101 |               |       |    | 0062601270100      | 5     |  |                             |       |  |
| 12,80 |       | 151 | 101 |               |       |    | 0062601280100      | 5     |  |                             |       |  |
| 13,00 |       | 151 | 101 | 0061801300100 | 1     | 10 | 0062601300100      | 5     |  |                             |       |  |
| 13,49 | 17/32 | 160 | 108 |               |       |    | 0062601349100      | 5     |  |                             |       |  |
| 13,50 |       | 160 | 108 |               |       |    | 0062601350100      | 5     |  |                             |       |  |
| 14,00 |       | 160 | 108 |               |       |    | 0062601400100      | 5     |  |                             |       |  |
| 14,28 | 9/16  | 169 | 114 |               |       |    | 0062601428100      | 5     |  |                             |       |  |
| 14,50 |       | 169 | 114 |               |       |    | 0062601450100      | 5     |  |                             |       |  |
| 15,00 |       | 169 | 114 |               |       |    | 0062601500100      | 5     |  |                             |       |  |
| 15,50 |       | 178 | 120 |               |       |    | 0062601550100      | 3     |  |                             |       |  |
| 15,87 | 5/8   | 178 | 120 |               |       |    | 0062601587100      | 3     |  |                             |       |  |
| 16,00 |       | 178 | 120 |               |       |    | 0062601600100      | 3     |  |                             |       |  |
| 16,50 |       | 184 | 125 |               |       |    | 0062601650100      | 3     |  |                             |       |  |
| 17,00 |       | 184 | 125 |               |       |    | 0062601700100      | 3     |  |                             |       |  |
| 17,46 | 11/16 | 184 | 125 |               |       |    | 0062601746100      | 3     |  |                             |       |  |
| 17,50 |       | 191 | 130 |               |       |    | 0062601750100      | 3     |  |                             |       |  |
| 18,00 |       | 191 | 130 |               |       |    | 0062601800100      | 3     |  |                             |       |  |
| 18,50 |       | 198 | 135 |               |       |    | 0062601850100      | 3     |  |                             |       |  |
| 19,00 |       | 198 | 135 |               |       |    | 0062601900100      | 3     |  |                             |       |  |
| 19,05 | 3/4   | 198 | 135 |               |       |    | 0062601905100      | 3     |  |                             |       |  |
| 19,50 |       | 205 | 140 |               |       |    | 0062601950100      | 3     |  |                             |       |  |
| 20,00 |       | 205 | 140 |               |       |    | 0062602000100      | 3     |  |                             |       |  |



Metal drills and stainless steel drills