






Series	Material	Thickness  mm	Line	Fine Straight 	Coarse Straight 	Fine Curve 	Coarse Curve 	Page	
<b>WOOD</b>	<b>Softwood</b>	1,5~15	Fine			<b>JT101AO</b>		54	
		2~15	Basic			<b>JT119B0</b>		53	
		3~65	Fine, Splinter-Free	<b>JT234X</b>					55
		3~30	Fine	<b>JT101B</b>					54
		3~30	Fine, Splinter-Free	<b>JT101BR</b>					54
		4~60	Basic			<b>JT111C</b>			53
		5~60	Fast			<b>JT144D</b>		<b>JT244D - JT244DDC</b>	53
		5~100	Fast			<b>JT344D</b>			54
	7~55	Fine		<b>JT101D</b>				55	
	7~65	Fine		<b>JT301CD - JT318VF</b>				55	
	<b>Hardwood</b>	1,5~15	Fine				<b>JT101AO</b>		54
		3~30	Fine		<b>JT101B</b>				54
		3~30	Fine, Splinter-Free	<b>JT101BR</b>					54
		3~65	Fine, Splinter-Free	<b>JT234X</b>					55
		5~60	Fast			<b>JT144D</b>		<b>JT244D - JT244DDC</b>	53
		5~100	Fast			<b>JT344D</b>			54
		7~55	Fine		<b>JT101D</b>				55
		7~65	Fine		<b>JT301CD - JT318VF</b>				55
	<b>OSB</b>	2~15	Basic				<b>JT119B0</b>		53
		3~30	Fine		<b>JT101B</b>				54
		4~60	Basic			<b>JT111C</b>			53
		5~60	Fast			<b>JT144D</b>		<b>JT244D - JT244DDC</b>	53
		7~55	Fine		<b>JT101D - JT318VF</b>				55
	<b>Plywood</b>	1,5~15	Fine				<b>JT101AO</b>		54
		2~15	Basic				<b>JT119B0</b>		53
		3~30	Fine		<b>JT101B</b>				54
		3~30	Fine, Splinter-Free	<b>JT101BR</b>					54
		3~65	Fine, Splinter-Free	<b>JT234X - JT318VF</b>					55
		4~60	Basic			<b>JT111C</b>			53
		5~60	Fast			<b>JT144D</b>		<b>JT244D - JT244DDC</b>	53
		5~100	Fast			<b>JT344D</b>			54
	7~55	Fine		<b>JT101D - JT318VF</b>				55	
	<b>Construction Wood</b>	<30	Fine		<b>JT101B</b>				54
		3~65	Fine, Splinter-Free		<b>JT234X</b>				55
		<100	Fast			<b>JT344D</b>			54
		<135	Fast			<b>JT144D</b>			53
	<b>Chipboard</b>	2~15	Basic				<b>JT119B0</b>		53
		3~30	Fine		<b>JT101B</b>		<b>JT101AO</b>		54
		3~65	Fine, Splinter-Free		<b>JT234X - JT318VF</b>				55
		4~60	Basic			<b>JT111C</b>			53
		5~60	Fast			<b>JT144D</b>		<b>JT244D - JT244DDC</b>	53
	<b>Laminated panels Kitchen Tops Worktops</b>	1,5~15	Fine				<b>JT101AO</b>		54
		1,5~15	Fine, Long Life		<b>JT101BIF</b>				55
		3~30	Fine		<b>JT101B</b>				54
		3~30	Fine, Splinter-Free		<b>JT101BR</b>				54
	3~65	Fine, Splinter-Free		<b>JT234X</b>				55	
	<b>METAL</b>	<b>Sheet metals</b>	1~3	Basic		<b>JT118A</b>		<b>JT218A</b>	56
			1,5~10	Fast, Long Life		<b>JT123X - JT318VF</b>			55-56
2,5~6			Basic		<b>JT118B</b>			56	
<b>Aluminium, non-ferrous</b>		<30	Fast		<b>JT127D</b>			56	
		1,5~10	Fast		<b>JT123X - JT318VF</b>			55-56	
<b>Pipes</b>		<30	Fast		<b>JT123X - JT318VF</b>			55-56	
<b>Inox Sheets</b>		1,5~3	Fast		<b>JT123X - JT318VF</b>			55-56	
<b>Sandwich Material</b>	<120	Fast, Flexible		<b>JT118BF</b>			56		
<b>PLASTIC</b>	<b>GRP (Fiberglass) Plastic (PP, PE, PVC, PA, PS)</b>	<30	Fast		<b>JT127D</b>			56	
		<30	Fine		<b>JT101D</b>			55	
		<30	Fast		<b>JT123X</b>			56	
		7~65	Fine		<b>JT301CD - JT318VF</b>			55	
<b>SPECIAL</b>	<b>Plasterboard</b>	5~50	Special			<b>JT141HM</b>		57	
		5~80	Special			<b>JT341HM</b>		57	
	<b>GRP (Fiberglass)</b>	<80	Special			<b>JT341HM</b>		57	
	<b>Fiber cement boards</b>	5~50	Special			<b>JT141HM</b>		57	
		5~80	Special			<b>JT341HM</b>		57	