

Series	Material	Thickness  mm	Line	Fine Straight 	Coarse Straight 	Fine Curve 	Coarse Curve 	Page
WOOD	Softwood	1,5~15	Fine			JT101A0		54
		2~15	Basic			JT119B0		53
		3~65	Fine, Splinter-Free	JT234X				55
		3~30	Fine	JT101B				54
		3~30	Fine, Splinter-Free	JT101BR				54
		4~60	Basic		JT111C			53
		5~60	Fast		JT144D		JT244D - JT244DDC	53
		5~100	Fast		JT344D			54
		7~55	Fine	JT101D				55
		7~65	Fine	JT301CD - JT318VF				55
	Hardwood	1,5~15	Fine			JT101A0		54
		3~30	Fine	JT101B				54
		3~30	Fine, Splinter-Free	JT101BR				54
		3~65	Fine, Splinter-Free	JT234X				55
		5~60	Fast		JT144D		JT244D - JT244DDC	53
		5~100	Fast		JT344D			54
		7~55	Fine	JT101D				55
		7~65	Fine	JT301CD - JT318VF				55
	OSB	2~15	Basic			JT119B0		53
		3~30	Fine	JT101B				54
		4~60	Basic		JT111C			53
		5~60	Fast		JT144D		JT244D - JT244DDC	53
		7~55	Fine	JT101D - JT318VF				55
	Plywood	1,5~15	Fine			JT101A0		54
		2~15	Basic			JT119B0		53
		3~30	Fine	JT101B				54
		3~30	Fine, Splinter-Free	JT101BR				54
		3~65	Fine, Splinter-Free	JT234X - JT318VF				55
		4~60	Basic		JT111C			53
		5~60	Fast		JT144D		JT244D - JT244DDC	53
		5~100	Fast		JT344D			54
		7~55	Fine	JT101D - JT318VF				55
	Construction Wood	<30	Fine	JT101B				54
		3~65	Fine, Splinter-Free	JT234X				55
		<100	Fast		JT344D			54
		<135	Fast		JT144D			53
	Chipboard	2~15	Basic			JT119B0		53
		3~30	Fine	JT101B		JT101A0		54
		3~65	Fine, Splinter-Free	JT234X - JT318VF				55
		4~60	Basic		JT111C			53
		5~60	Fast		JT144D		JT244D - JT244DDC	53
	Laminated panels Kitchen Tops Worktops	1,5~15	Fine			JT101A0		54
		1,5~15	Fine, Long Life	JT101BIF				55
		3~30	Fine	JT101B				54
		3~30	Fine, Splinter-Free	JT101BR				54
		3~65	Fine, Splinter-Free	JT234X				55
METAL	Sheet metals	1~3	Basic	JT118A		JT218A		56
		1,5~10	Fast, Long Life	JT123X - JT318VF				55-56
		2,5~6	Basic	JT118B				56
	Aluminium, non-ferrous	<30	Fast	JT127D				56
		1,5~10	Fast	JT123X - JT318VF				55-56
	Pipes	<30	Fast	JT123X - JT318VF				55-56
	Inox Sheets	1,5~3	Fast	JT123X - JT318VF				55-56
PLASTIC	Sandwich Material	<120	Fast, Flexible	JT718BF				56
	GRP (Fiberglass) Plastic (PP, PE, PVC, PA, PS)	<30	Fast	JT127D				56
		<30	Fine	JT101D				55
		<30	Fast	JT123X				56
		7~65	Fine	JT301CD - JT318VF				55
SPECIAL	Plasterboard	5~50	Special		JT141HM			57
		5~80	Special		JT341HM			57
	GRP (Fiberglass)	<80	Special		JT341HM			57
	Fiber cement boards	5~50	Special		JT141HM			57
		5~80	Special		JT341HM			57