






Series	Material	Thickness  mm	Line	Fine Straight 	Coarse Straight 	Fine Curve 	Coarse Curve 	Page	
WOOD	Softwood	1,5~15	Fine			JT101AO		54	
		2~15	Basic			JT119B0		53	
		3~65	Fine, Splinter-Free	JT234X					55
		3~30	Fine	JT101B					54
		3~30	Fine, Splinter-Free	JT101BR					54
		4~60	Basic			JT111C			53
		5~60	Fast			JT144D		JT244D - JT244DDC	53
		5~100	Fast			JT344D			54
	7~55	Fine		JT101D				55	
	7~65	Fine		JT301CD - JT318VF				55	
	Hardwood	1,5~15	Fine				JT101AO		54
		3~30	Fine		JT101B				54
		3~30	Fine, Splinter-Free	JT101BR					54
		3~65	Fine, Splinter-Free	JT234X					55
		5~60	Fast			JT144D		JT244D - JT244DDC	53
		5~100	Fast			JT344D			54
		7~55	Fine		JT101D				55
		7~65	Fine		JT301CD - JT318VF				55
	OSB	2~15	Basic				JT119B0		53
		3~30	Fine		JT101B				54
		4~60	Basic			JT111C			53
		5~60	Fast			JT144D		JT244D - JT244DDC	53
		7~55	Fine		JT101D - JT318VF				55
	Plywood	1,5~15	Fine				JT101AO		54
		2~15	Basic				JT119B0		53
		3~30	Fine		JT101B				54
		3~30	Fine, Splinter-Free	JT101BR					54
		3~65	Fine, Splinter-Free	JT234X - JT318VF					55
		4~60	Basic			JT111C			53
		5~60	Fast			JT144D		JT244D - JT244DDC	53
		5~100	Fast			JT344D			54
	7~55	Fine		JT101D - JT318VF				55	
	Construction Wood	<30	Fine		JT101B				54
		3~65	Fine, Splinter-Free		JT234X				55
		<100	Fast			JT344D			54
		<135	Fast			JT144D			53
	Chipboard	2~15	Basic				JT119B0		53
		3~30	Fine		JT101B		JT101AO		54
		3~65	Fine, Splinter-Free		JT234X - JT318VF				55
		4~60	Basic			JT111C			53
		5~60	Fast			JT144D		JT244D - JT244DDC	53
	Laminated panels Kitchen Tops Worktops	1,5~15	Fine				JT101AO		54
		1,5~15	Fine, Long Life		JT101BIF				55
		3~30	Fine		JT101B				54
		3~30	Fine, Splinter-Free		JT101BR				54
	3~65	Fine, Splinter-Free		JT234X				55	
	METAL	Sheet metals	1~3	Basic		JT118A		JT218A	56
			1,5~10	Fast, Long Life		JT123X - JT318VF			55-56
2,5~6			Basic		JT118B			56	
Aluminium, non-ferrous		<30	Fast		JT127D			56	
		1,5~10	Fast		JT123X - JT318VF			55-56	
Pipes		<30	Fast		JT123X - JT318VF			55-56	
Inox Sheets	1,5~3	Fast		JT123X - JT318VF			55-56		
Sandwich Material	<120	Fast, Flexible		JT118BF			56		
PLASTIC	GRP (Fiberglass) Plastic (PP, PE, PVC, PA, PS)	<30	Fast		JT127D			56	
		<30	Fine		JT101D			55	
		<30	Fast		JT123X			56	
		7~65	Fine		JT301CD - JT318VF			55	
SPECIAL	Plasterboard	5~50	Special			JT141HM		57	
		5~80	Special			JT341HM		57	
	GRP (Fiberglass)	<80	Special			JT341HM		57	
	Fiber cement boards	5~50	Special			JT141HM		57	
5~80	Special			JT341HM		57			